

Key Button Functions

- **Trigger Down:** Starts programming.
- **Trigger Up:** Stops programming.
- **Trigger Left:** Enters programming mode.
- **Round Button:**
 - Chooses the current programming procedure, When pressed again, displays the next procedure's details.
 - Adjust/Custom procedure data on time and temperature: Confirm and enter into programming next phase.

Video Demonstration

<https://vimeo.com/1009362952>

1. **Start Programming:** Long Press **Trigger Down**.
2. **Stopping Programming:** Long press **Trigger Up**.
3. **Enter Programming Mode:** Press **Trigger Left**.
4. **Choose Procedure:** Press **Round Button**.
5. **View Details:** Press **Round Button** in quick succession.

Programming Details (From Video)

Attention: the furnace maximum temperature setting is 1000°, Just demonstration usage.

Procedure	SP/C	Temperature	Increasing Time
1	1	20° (default room temperature)	N/A
2	2	900°	80 minutes
3	3	1530°	60 minutes
4	4	1530°	60 minutes (keep)
5	5	-121° (lower to room temperature)	N/A

Customizing Settings

To define custom time or temperature values:

1. Press **Trigger Up** or **Trigger Down** to adjust the desired value.
2. Press **Round Button** to confirm the setting, and enter into next phase simultaneously.